

PAPER

Highly active and durable nanostructured molybdenum carbide electrocatalysts for hydrogen production†

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In an attempt to tailor low-cost, precious-metal-free electrocatalysts for water electrolysis in acid, molybdenum carbide (β -Mo₂C) nanoparticles are prepared by *in situ* carburization of ammonium molybdate on carbon nanotubes and XC-72R carbon black without using any gaseous carbon source. The formation of Mo₂C is investigated by thermogravimetry and *in situ* X-ray diffraction. X-ray absorption analysis reveals that Mo₂C nanoparticles are inlaid or anchored into the carbon supports, and the electronic modification makes the surface exhibit a relatively moderate Mo–H bond strength. It is found that carbon nanotube-supported Mo₂C showed superior electrocatalytic activity and stability in the hydrogen evolution reaction (HER) compared to the bulk Mo₂C. An overpotential of 63 mV for driving 1 mA cm^{−2} of current density was measured for the nanotube-supported Mo₂C catalysts; this exceeds the activity of analogous Mo₂C catalysts. The enhanced electrochemical activity is facilitated by unique effects of the anchored structure coupled with the electronic modification.

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Broader context

Splitting water into hydrogen by sustainable energy sources such as solar and wind power is a promising energy storage approach. Electrocatalytic systems for H₂ generation typically incorporate noble metals such as Pt in the catalysts because of their low overpotential and fast kinetics for driving the hydrogen evolution reaction (HER). However, replacement of presently available platinum catalysts by low-cost and earth-abundant materials is a requisite for this technology to become economically viable. The studies presented here report non-precious-metal electrocatalysts composed of molybdenum and carbon, and produced by a simple *in situ* carburization method. The catalysts are highly efficient for hydrogen production. We demonstrate the interplay of architectural and ligand effects in electrocatalytic activity and charge-transfer behavior of the anchored nanocatalysts.

Introduction

The direct electrochemical splitting of water presents an attractive method to produce the renewable energy carrier hydrogen. The electrolysis efficiency is enhanced when Pt is used as the catalysts in acidic media. However, Pt remains to be an expensive metal and suffers from a shortage in global supply. Considerable attempts have been made recently to develop transition metal chalcogenides,^{1–4} complexes⁵ and metal carbides^{6–11} for the purpose of replacing the Pt group metals. Among these catalysts molybdenum sulfide-based hydrogen evolution reaction (HER) catalysts have been investigated extensively.^{12–14} Group VI transition metal carbides exhibit

catalytic properties analogous to platinum group metals because of their unique d-band electronic structures.^{15,16} Tungsten carbide has been intensively studied as an electrocatalyst for the HER by Chen's group^{17,18} because of its potential to reduce the cost of PEM electrolyzers and its good stability in acid media. However, the required overpotential for catalyzing the HER on tungsten carbide is by far inferior to Pt-group metals. In regard to reducing the HER overpotential, corrosion studies on transition metal carbides by Weidman *et al.*¹⁹ provided a hint as to how the overpotential might be reduced with molybdenum carbides.

In recent years, studies have shown that molybdenum carbides are active in a variety of catalytic reactions including desulfurization,^{20,21} the water gas shift,²² and hydrogenation reactions.^{23,24} Very recently, Vrabel and Hu have investigated the use of commercial molybdenum carbide for electrochemical hydrogen production.²⁵ It is known that the catalytic properties of carbide materials strongly depend on their surface structure and composition, which are closely associated with their method of synthesis. Many approaches including chemical vapor deposition (CVD)^{26,27} and pyrolysis of metal complexes^{28–30}

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have been developed for the preparation of metal carbides. Among these preparation methods, the representative one is CVD using carbonaceous gases, *e.g.*, CH_4 , C_2H_6 and CO , and gaseous Mo-containing reagents, *e.g.*, MoF_6 , $\text{Mo}(\text{CO})_6$ and MoCl_5 . However, some problems have been found with the gas-phase synthesis: the resultant carbide is usually contaminated by chars from the pyrolysis of the carbonaceous gases.³¹ Chars block the pores, cover the active sites of the metal carbide, and are difficult to remove. Further, most of the gas-phase syntheses are cumbersome, require elaborate equipment, and involve the use of costly and toxic reagents. The gaseous Mo-precursors are hazardous substances and are harmful to living things and the environment.

In an effort to develop non-noble-metal materials for replacing Pt as an HER cathode, and to exploit the decrease in overpotential by carrying out the HER in acidic media, we have recently described a heterogeneous electrocatalytic hydrogen evolving system based on nickel molybdenum nitride nano-sheets.³² Despite the superior activity and good durability of the bimetallic nitride catalyst, its synthesis requires the use of hazardous ammonia gas. Here we report the synthesis of molybdenum carbide (Mo_2C) which is covalently anchored to carbon supports (carbon nanotubes and XC-72R carbon black) by a simple and environmentally friendly carburization process. High electrocatalytic performance for the HER with a low overpotential and high exchange current density is demonstrated, and is correlated with the structural and ligand effects of the anchored nanocatalysts.

Results and discussion

Formation of carbon-supported molybdenum carbide

The formation of molybdenum carbide from ammonium molybdate under an inert environment was carried out using a thermogravimetry/differential thermal analyzer (TG-DTA) and was probed by *in situ* time-resolved synchrotron X-ray diffraction (XRD). A typical thermal decomposition profile of XC-72R carbon-supported ammonium heptamolybdate (solid curves) is shown in Fig. 1a. The profile of unsupported ammonium

heptamolybdate is also shown (dotted curves). A weight loss appeared below 300 °C on unsupported ammonium heptamolybdate, however, only slight loss was observed on a XC-72R carbon-supported sample. The first derivative of the TG profile of the carbon-supported sample (see Fig. S1 in the ESI†) reveals three apparent decreases in the sample's weight over the temperature range of 100–350 °C. These signals in weight loss correspond well to the endothermic peaks I, II and III as shown in Fig. 1a, which arise from the decomposition of ammonium molybdate; MoO_3 is thus formed.^{33,34} For the unsupported sample, the sublimation of MoO_3 occurred at around 800 °C (steep weight loss accompanied by a prominent endothermic profile). In sharp contrast, no sublimation was observed on the carbon-supported sample. Instead, a major weight loss occurs at around 515 °C (a substantial weight change is observed in Fig. S1†), which corresponds to the reduction of MoO_3 to MoO_2 . When holding the temperature at 800 °C, the gradual weight loss in the first hour is attributed to the formation of molybdenum carbide through the *in situ* solid-state reaction of carbon and MoO_2 .

The powder X-ray diffraction (XRD) patterns of carbon-supported ammonium molybdate and the carburized product are compared in Fig. 1b. The carburized product was found to contain a pure orthorhombic $\beta\text{-Mo}_2\text{C}$ phase (JCPDS 77-0720). The calculated lattice constants $a = 6.012$, $b = 4.747$ and $c = 5.204$ are in good agreement with the reported values ($a = 6.002$, $b = 4.752$, and $c = 5.195$). The grain sizes calculated by the (211) peak are 11.2 nm for $\text{Mo}_2\text{C}/\text{XC}$ and 14.2 nm for $\text{Mo}_2\text{C}/\text{CNT}$, respectively.

Structural transformation during carburization

Structural transformation from ammonium molybdate to molybdenum carbide on XC-72R carbon was explicitly demonstrated by *in situ* time-resolved synchrotron XRD as shown in Fig. 2. The carbon-supported ammonium molybdate was loaded in a quartz tube reactor and was annealed from 25 to 800 °C with a pure He flow. The first pattern recorded at 25 °C exhibited a major monoclinic $(\text{NH}_4)_2\text{Mo}_3\text{O}_{10}$ crystal phase (JCPDS PDF

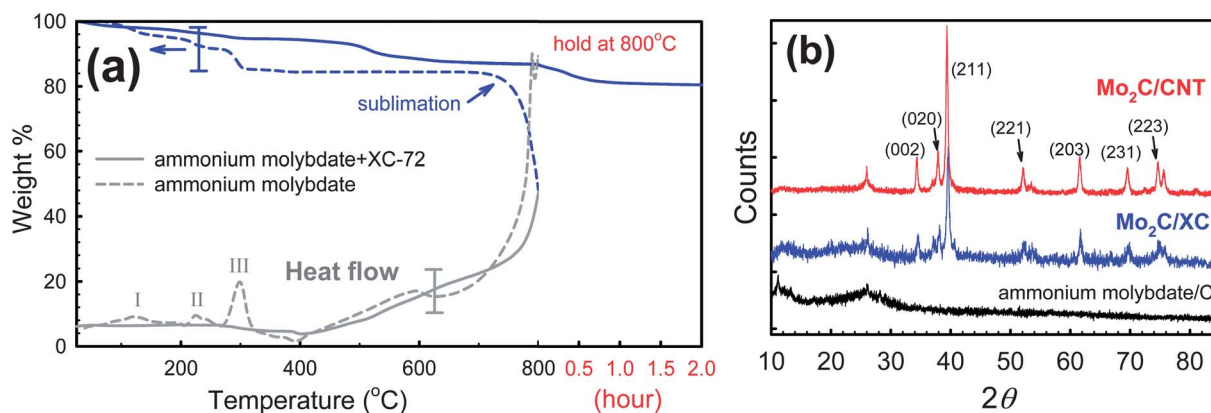


Fig. 1 (a) TGA-DTA thermograms (blue curves) and the heat flow profiles (grey curves) of unsupported ammonium molybdate (dashed curves) and carbon-supported ammonium molybdate (solid curves) under Ar. (b) Powder XRD patterns of carbon-supported ammonium molybdate and the carburized products, $\text{Mo}_2\text{C}/\text{CNT}$ and $\text{Mo}_2\text{C}/\text{XC}$.

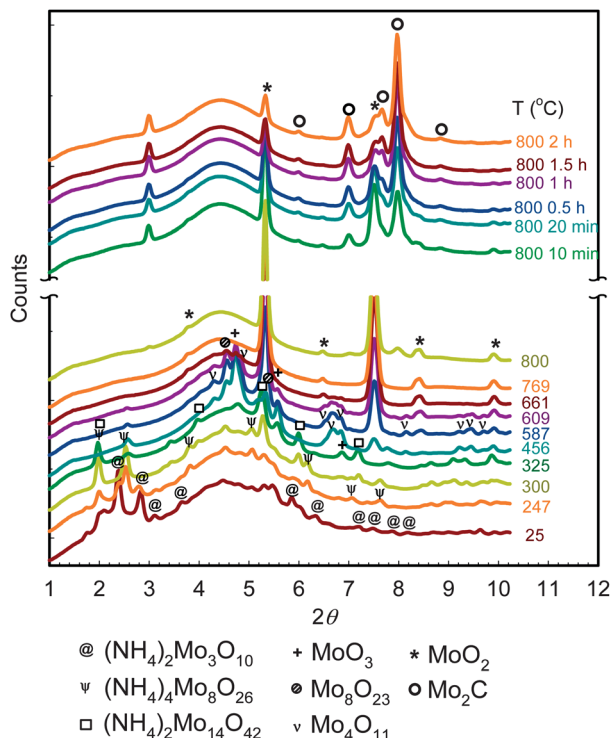


Fig. 2 *In situ* time-resolved synchrotron XRD patterns (wavelength: 0.3184 Å) of carbon-supported ammonium molybdate under He heated from room temperature to 800 °C and held at 800 °C for 2 h.

79-1905) which was produced while drying the carbon-supported $(\text{NH}_4)_2\text{Mo}_7\text{O}_{24} \cdot 4\text{H}_2\text{O}$. The decomposition of $(\text{NH}_4)_2\text{Mo}_3\text{O}_{10}$ at 247–609 °C resulted in several intermediates (see Scheme S1 in the ESI† for the decomposition steps) including triclinic $(\text{NH}_4)_4\text{Mo}_8\text{O}_{26}$ (JCPDS PDF 18-0117), hexagonal $(\text{NH}_4)_2\text{Mo}_{14}\text{O}_{42}$ (JCPDS PDF 26-0079) and orthorhombic α - MoO_3 (JCPDS PDF 76-1003) as labelled in Fig. 2. The formation of these intermediates aligns well with the aforementioned weight transitions in the TGA-DTA experiments. The subsequent decomposition of α - MoO_3 produced Mo_8O_{23} and Mo_4O_{11} intermediates, and generated a monoclinic MoO_2 phase at around 415 °C (see Scheme S2 in the ESI† for the reductive carburization steps). As the temperature is increased above 700 °C, it can be observed that the two major diffraction peaks at $2\theta = 5.33^\circ$ and 7.51° of the MoO_2 phase begin to decrease. When the temperature is held at 800 °C, diffraction signals evolved at $2\theta = 5.99, 7.01, 7.67, 7.98$, and 8.85° . These peaks are assigned to orthorhombic Mo_2C (JCPDS PDF 77-0720), which demonstrates that the sample transformed from MoO_2 to Mo_2C . These results provide evidence of a solid-state reaction between the molybdate and the carbon support.

Morphology of the supported Mo_2C

The transmission electron microscopy (TEM) images shown in Fig. 3 display the morphology of $\text{Mo}_2\text{C}/\text{XC}$ and $\text{Mo}_2\text{C}/\text{CNT}$ (see Fig. S2 in the ESI† for magnified images and Fig. S3† for the lattice structure of $\text{Mo}_2\text{C}/\text{XC}$). The Mo_2C particles on XC-72R and CNTs range from 7 to 15 nm (Fig. 3) and have an average

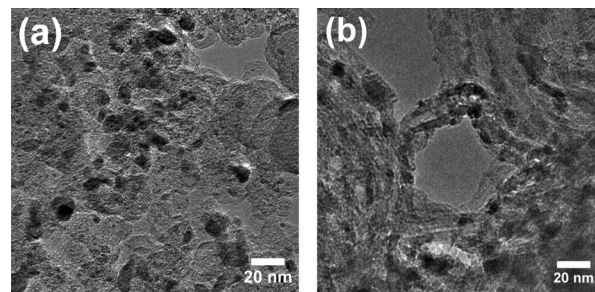


Fig. 3 TEM images of the freshly prepared (a) $\text{Mo}_2\text{C}/\text{XC}$ and (b) $\text{Mo}_2\text{C}/\text{CNT}$.

diameter of 12 nm, which agrees well with the grain size calculated from XRD results. The Mo_2C particles are well-distributed on the carbon supports and no aggregation is observed.

Electronic structures of anchored molybdenum carbides

We determined the charge states and electronic structures of nanostructured Mo_2C catalysts by X-ray absorption near-edge structure (XANES) and extended X-ray absorption fine structure (EXAFS) spectroscopies. The Mo K edge XANES spectra from the carbon-supported Mo precursor (ammonium molybdate/C, green curve) in Fig. 4a show that the pre-edge at 20 004 eV and the edge shifts compared to Mo foil can be ascribed to the Mo(vi) oxidation state. In contrast, Mo_2C (red curve and dotted grey curve) is easily differentiated by the shape of the white line above the Mo foil absorption edge. In Fig. 4b, the correlation of half step energy of the Mo K edge and the Mo valence state is shown. The Mo foil showed a zero-valence state. The bulk Mo_2C presented a valence state at nearly zero, which agrees with the value reported elsewhere.³⁵ However, higher half-edge energies for $\text{Mo}_2\text{C}/\text{XC}$ and $\text{Mo}_2\text{C}/\text{CNT}$ than the bulk Mo_2C are observed. This demonstrates a charge-transfer from molybdenum to carbon on the carbon-supported Mo_2C . Haslam *et al.* have recently demonstrated metal-to-ligand charge transfer on carbide materials.³⁶ Liu *et al.* have shown that the more positively charged the Mo atoms, the lower their d-band center.²⁰

The details of the Mo binding environment can be described through the k^2 -weighted EXAFS analysis in r -space shown in Fig. 4c. The differences between the Mo_2C samples and their reference materials are apparent in the spectra, indicating that the atomic structures surrounding Mo in the Mo_2C nanoparticles are significantly different from those in the Mo precursor, MoO_2 , and Mo foil. The data were fitted with models constructed from the orthorhombic β - Mo_2C structure. Good agreement was obtained between the fit and the experimental spectra (Fig. 5). Table 1 summarizes the obtained coordination numbers and bond lengths. We note that the lengths of the Mo–Mo bond obtained (2.98 and 3.29 Å) on $\text{Mo}_2\text{C}/\text{CNT}$ and $\text{Mo}_2\text{C}/\text{XC}$ are longer than that of pure Mo (2.73 Å), and are different from that of the bulk Mo_2C (2.97 and 3.04 Å). The ratios of coordination number $N_{\text{Mo-C}}/N_{\text{Mo-Mo}}$ are 0.262 and 0.275 for $\text{Mo}_2\text{C}/\text{CNT}$ and $\text{Mo}_2\text{C}/\text{XC}$, respectively, which are much higher than that obtained for the bulk Mo_2C .

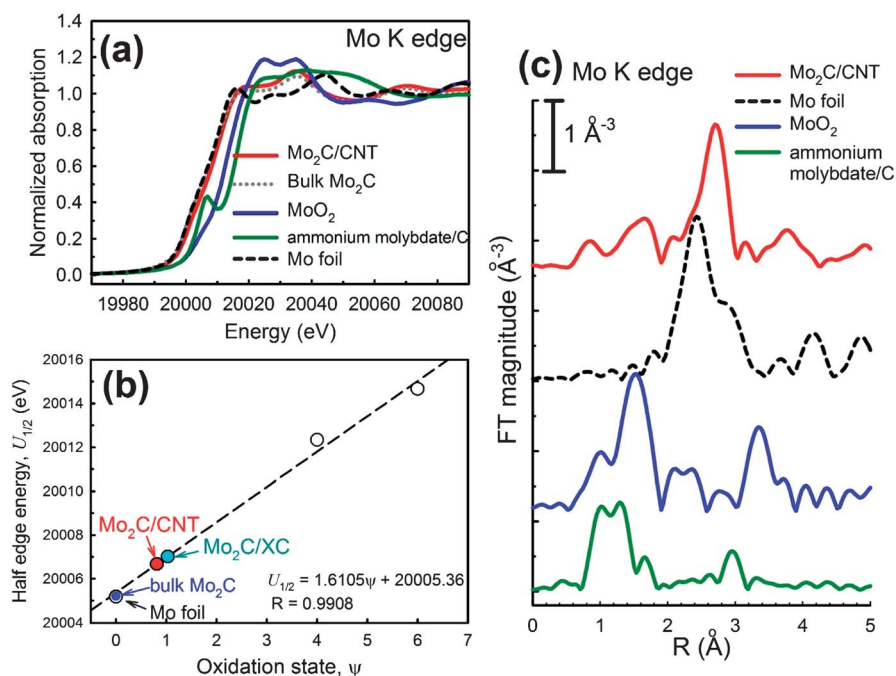


Fig. 4 (a) XANES spectra at the Mo K edge from the CNT-supported Mo₂C, bulk Mo₂C, ammonium molybdate, molybdenum dioxide and Mo foil. (b) Correlation of the half step energy of the Mo K edge with the oxidation state of various molybdenum species. (c) k^2 -weighted EXAFS Fourier transform magnitudes of the Mo K edge obtained from the CNT-supported Mo₂C, Mo foil, MoO₂ and ammonium molybdate.

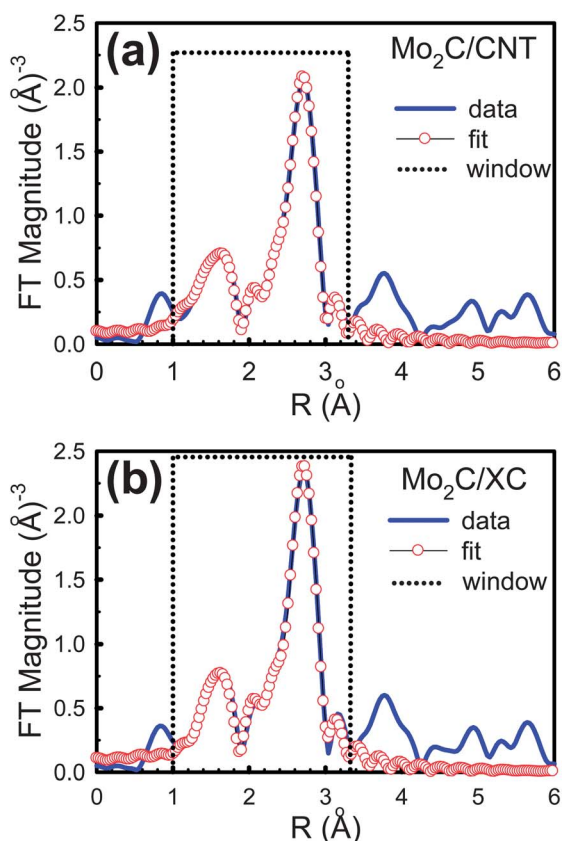


Fig. 5 k^2 -weighted EXAFS Fourier transform magnitudes and first-shell fit of the Mo K edge obtained from the CNT- and XC-72R-supported Mo₂C.

Table 1 Bond lengths and coordination numbers determined by the EXAFS experiments

Catalyst	$R_{\text{Mo-C}}$	$N_{\text{Mo-C}}$	$R_{\text{Mo-Mo}}$	$N_{\text{Mo-Mo}}$	$N_{\text{Mo-C}}/N_{\text{Mo-Mo}}$
Mo ₂ C/CNT	2.09	2.7 ± 0.16	2.98 3.29	8.3 ± 0.60 2.0 ± 0.66	0.262
Mo ₂ C/XC	2.09	2.8 ± 0.22	2.98 3.28	10.1 ± 0.48 0.1 ± 0.35	0.275
Bulk Mo ₂ C	2.06	1.5 ± 0.46	2.97 3.04	4.9 ± 1.29 6.5 ± 0.08	0.14

This finding reveals that the Mo₂C nanoparticles which are formed *in situ* are inlaid or anchored into the carbon supports. Recently, Lieber's research group has provided evidence that at sufficiently high temperature the metal carbide will grow toward the tube center on CNTs.^{37,38} The covalent binding between Mo₂C and the carbon support provides the following unique coupling effects on electrochemical properties. First, we would expect this kind of robust conjugation to help Mo₂C catalysts coalesce strongly with the carbon supports, providing a resistance-less path suitable for fast electron transfer. Second, this conjugation hampers the aggregation of Mo₂C nanoparticles, thereby facilitating highly reactive sites on the surfaces. Third, the anchored configuration induces a charge-transfer from molybdenum to carbon, which further downshifts the d-band center of molybdenum, and thereby decreases its hydrogen binding energy. This in turn favors the electrochemical desorption of H_{ads} and leads to a relatively moderate Mo-H binding strength, resulting in the enhancement of the hydrogen evolution reaction. Molybdenum itself is known as a

strong hydrogen-binding metal owing to the high position of its d-band. Multilayer hydrogen uptake has been observed when a Mo surface is exposed to H_2 gas.

Electrochemical performance

The electrocatalytic HER activities of Mo_2C/CNT and Mo_2C/XC were investigated on a carbon paper (Toray TGP-H-060) in H_2 -saturated 0.1 M $HClO_4$ solution (see ESI† for experimental details). As a control experiment, a commercial Pt catalyst (E-TEK 20 wt% Pt on Vulcan XC-72R carbon black) and a Mo metal disk were also tested. The Pt/C catalyst exhibited high HER catalytic performance with an overpotential (η_i) of 14 mV (η_i was defined as the potential at 1 mA cm^{-2} of cathodic current density). The polarization curve (i - V plot) recorded with a Mo metal electrode showed an overpotential of 223 mV for the HER (green line, Fig. 6). Compared to Mo metal, the electrode coated with the bulk Mo_2C exhibited a slightly lower η_i of 204 mV, which demonstrates that the presence of carbon in the Mo lattice favors proton reduction kinetics. In contrast, Mo_2C/CNT and Mo_2C/XC exhibited much smaller η_i values of 63 and 105 mV, respectively (red and blue lines, Fig. 6), than Mo metal and the bulk Mo_2C , indicating that the robust structure formed by Mo_2C and carbon supports reduces the energy input for activating the HER. For driving a current density of 10 mA cm^{-2} , Mo_2C/CNT only requires an overpotential of 152 mV, a performance which exceeds that of other nonprecious HER catalysts.^{39–41} These results imply that faster electron transfer may occur on the CNT-supported Mo_2C catalyst. To elucidate the charge-transfer mechanism, electrochemical impedance spectroscopy (EIS) analyses were performed on these catalysts.

Electrochemical impedance spectroscopy analysis

The EIS measurements were carried out from 100 000 Hz to 0.002 Hz at selected values of the overpotential ($\eta = 0$ to 250 mV). The Bode impedance curve of the bulk Mo_2C recorded at $\eta = 100\text{ mV}$ (white circles, Fig. 7a) exhibited classical single

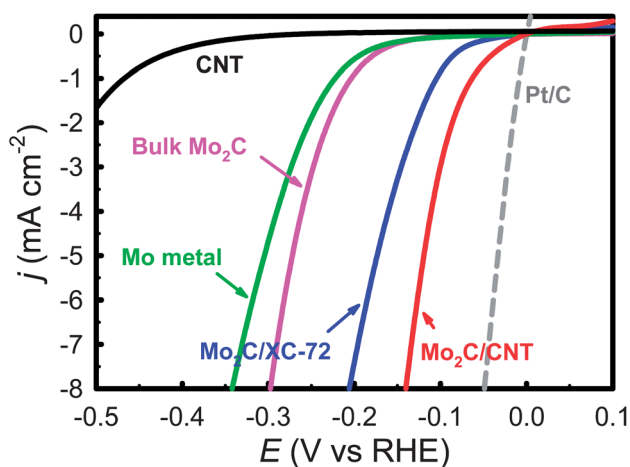


Fig. 6 The polarization curves of nanostructured Mo_2C/CNT , Mo_2C/XC , bulk Mo_2C , Mo metal, Pt/C catalysts and pristine CNTs in a H_2 -purged 0.1 M $HClO_4$ solution (scan rate 2 mV s^{-1}).

time-constant behavior (see Fig. S5 for electrical equivalent circuit models in the ESI†). The data for XC-72R-supported (red circles, Fig. 7a) and CNT-supported (blue circles, Fig. 7a) Mo_2C clearly reveal the presence of two time constants (Fig. S5b†). A two time-constant model has been used to describe the response of the HER on rough electrode surfaces.⁴² The model consists of a series resistance, R_s , in series with two parallel branches; one is related to the charge-transfer process ($C_{dl} - R_{ct}$); the other is related to the surface porosity. Here R_s contains components arising from the resistance in the wiring (R_{wiring}), the resistance in the carbon paper (R_{cp}) and carbon black (R_{cb}), the resistance due to molybdenum carbide ($R_{carbide}$), and the solution resistance (R_{soln}). The value of R_s is readily obtained from a Nyquist plot (Fig. S6 in the ESI†). Bare carbon paper, XC-72R on carbon paper and CNT on carbon paper showed series resistances of $1.40\text{ }(\bar{R}_{s0})$, $1.66\text{ }(\bar{R}_{s1})$ and $1.43\text{ }(\bar{R}_{s2})\text{ }\Omega\text{ cm}^2$, respectively. The bulk Mo_2C on carbon paper presented a series resistance of $4.72\text{ }\Omega\text{ cm}^2\text{ }(\bar{R}'_{s0})$. Mo_2C/XC and Mo_2C/CNT electrodes showed small R_s values of $2.70\text{ }\Omega\text{ cm}^2\text{ }(\bar{R}'_{s1})$ and $2.05\text{ }\Omega\text{ cm}^2\text{ }(\bar{R}'_{s2})$, respectively. Since R_s comes from a sum of R_{soln} , R_{wiring} , R_{cp} and $R_{carbide}$, the value of $R_{carbide}$ can be calculated by subtracting \bar{R}'_{si} from \bar{R}_{si} . Accordingly, the $R_{carbide}$ values of the bulk Mo_2C , Mo_2C/XC and Mo_2C/CNT are 3.32 , 1.04 and $0.62\text{ }\Omega\text{ cm}^2$. This fact confirms that the anchoring of Mo_2C on CNTs can preserve the high conductivity of CNTs; we consider that the higher electrochemical activity of Mo_2C/CNT compared with that of Mo_2C/XC is given by the greatly enhanced electron transport between the CNTs and Mo_2C catalysts. A good approximation to the experimental data for Mo_2C/XC and Mo_2C/CNT was obtained using the two time-constant model (see Fig. S7 in the ESI†). The Nyquist plot for Mo_2C/CNT at overpotentials from 0 to 200 mV is presented in Fig. 7c. The charge-transfer resistance, R_{ct} , determined from the semicircle registered at low frequencies (high Z'), was found to be overpotential-dependent. The Nyquist profiles collected at $\eta = 100\text{ mV}$ on various Mo_2C electrodes are compared in Fig. 7b. The Mo_2C/CNT electrode exhibited lower charge-transfer impedance ($21\text{ }\Omega\text{ cm}^2$) than did the Mo_2C/XC electrode ($36.1\text{ }\Omega\text{ cm}^2$), and much lower charge-transfer impedance than the bulk Mo_2C ($1600\text{ }\Omega\text{ cm}^2$) as presented in Table 2.

According to the two-electron-reaction models, cathodic hydrogen evolution in acidic aqueous media proceeds in two steps. First, the discharge step (Volmer reaction, for which the Tafel slope should be 116 mV dec^{-1}). Second, the electrochemical desorption step (Heyrovský reaction, for which the Tafel slope should be 40 mV dec^{-1}), or the Tafel recombination step (30 mV dec^{-1}). Early investigation into the dependence of the obtained impedance with applied potentials has demonstrated that the gradient of $\log(R_{ct}^{-1})$ versus potential corresponds to the Tafel slope of the proton discharging step. By fitting the impedance data of various Mo_2C electrodes to the corresponding equivalent circuit models as aforementioned, one obtains the charge-transfer resistance R_{ct} at different potentials. The overpotential is plotted versus the inverse R_{ct} on a logarithmic scale, yielding a linear dependence as shown in Fig. 8. For the bulk Mo_2C , the slope (b_R) of 87.6 mV dec^{-1} (Table 2) obtained from the linear curve suggests that hydrogen

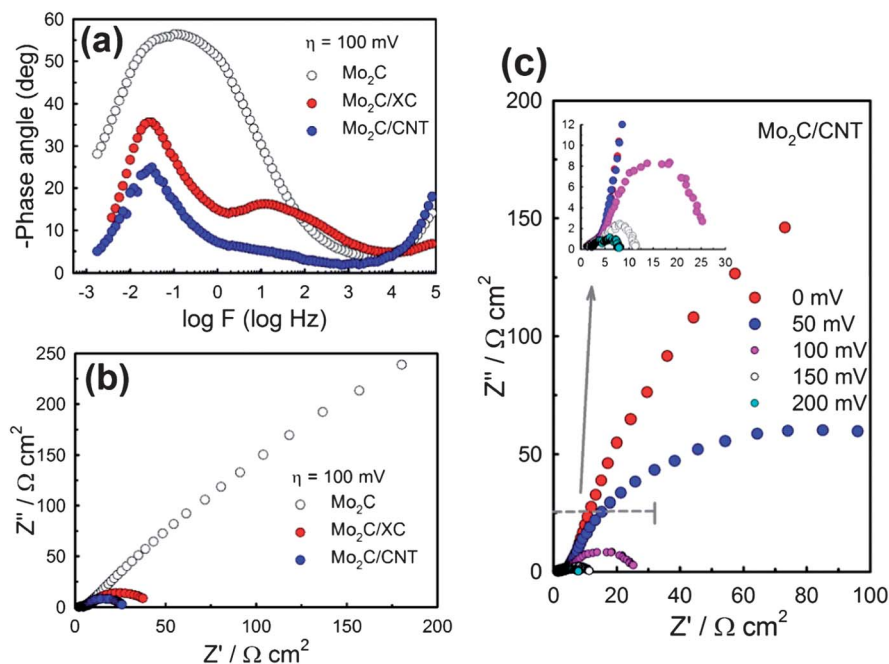


Fig. 7 (a) Bode and (b) Nyquist plots of the bulk Mo₂C, Mo₂C/XC and Mo₂C/CNT recorded at $\eta = 100$ mV in 0.1 M HClO₄ solution. (c) Nyquist plots collected on Mo₂C/CNT at selected overpotentials (inset represents a close-up view of spectra at high frequencies).

evolution occurs *via* a Volmer–Heyrovský mechanism, in which the Volmer reaction is the rate-limiting step. For the XC-72R carbon- and CNT-supported Mo₂C, the smaller slopes of 59.4 and 55.2 mV dec^{−1}, respectively, suggest much faster proton discharge kinetics than that on the bulk Mo₂C. For these supported Mo₂C electrodes, the values of b_R have slopes similar to those obtained from a Tafel plot (see Table S1 in the ESI†).

At sufficiently small η (mass transfer resistance \ll charge transfer resistance), the exchange current density, j_0 , can be determined *via* the equation:

$$R_{ct} = \frac{RT}{nFj_0}$$

where R_{ct} is the charge transfer resistance at zero overpotential, n represents the number of electrons exchanged, F (96 485 C mol^{−1}) the Faraday constant, and R (8.314 J mol^{−1} K^{−1}) the gas constant. Mo₂C/CNT exhibited high j_0 (1.4×10^{-2} mA cm^{−2}, Table 2), which is higher than that of the bulk Mo₂C by 1.3 orders of magnitude, and higher than the bulk Mo by 2.5 orders of magnitude. Considering the specific surface area of the Mo₂C nanoparticles, the exchange current density of Mo₂C/CNT is

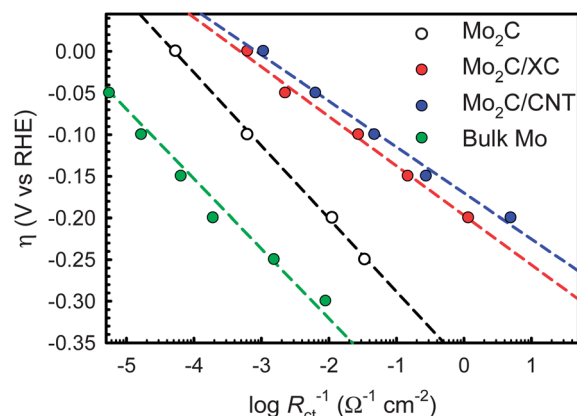


Fig. 8 Semi-logarithmic plot of the inverse charge-transfer resistance, R_{ct}^{-1} , as a function of overpotential, η .

slightly higher than that reported previously (Table S3 in the ESI†). Thus, the size effect of the CNT-supported Mo₂C contributed significantly to its electrochemical performance.

Table 2 Overpotentials, charge-transfer resistances, Tafel slopes and exchange current densities collected in a H₂-saturated 0.1 M HClO₄ solution

Catalyst	η_i @ $j_{cat}^a = 1$ mA cm ^{−2} (mV)	η_f @ $j_{cat}^b = 1$ mA cm ^{−2} (mV)	R_{ct} @ $\eta = 100$ mV (Ω cm ²)	b_R^c (mV dec ^{−1})	$j_{0,R}^d$ (mA cm ^{−2})
Mo ₂ C/CNT	63	64	21.0	55.2	1.4×10^{-2}
Mo ₂ C/XC	105	283	36.1	59.4	8.1×10^{-3}
Mo ₂ C	204	340	1600	87.6	6.9×10^{-4}
Bulk Mo	223	302	6.0×10^4	83.8	4.4×10^{-5}

^a Initial overpotential at 1 mA cm^{−2} of cathodic current (j_{cat}). ^b Overpotential at 1 mA cm^{−2} after potential sweeps for 3000 cycles between −0.3 and +0.63 V vs. RHE. ^c Slopes obtained from the plot of $\log(R_{ct}^{-1})$ versus overpotential in Fig. 7. ^d Exchange current density calculated by the charge-transfer resistance at zero overpotential.

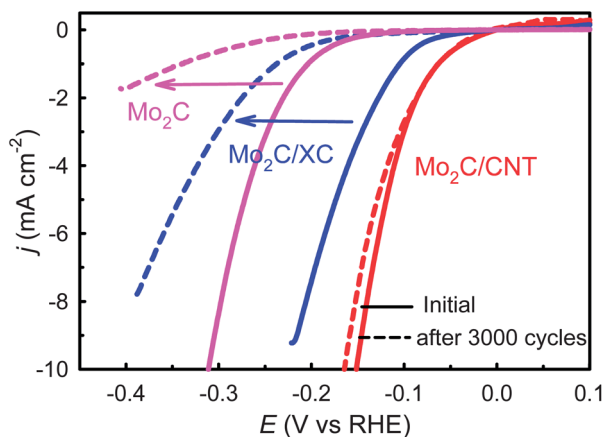


Fig. 9 The polarization curves before and after potential sweeps (−0.3 to +0.63 V vs. RHE) for 3000 cycles in 0.1 M HClO₄ solution.

Durability in acidic media

A promising catalyst material for the HER should exhibit not only high activity but also good durability. To evaluate the long-term performance of the Mo₂C catalysts in acidic aqueous media, potential sweeps were conducted. After 3000 cycles of potential sweeps between −300 and +630 mV vs. RHE, the η_f at $j_{\text{Cat}} = 1 \text{ mA cm}^{-2}$ of the polarization curve shown in Fig. 9 remains almost unchanged for the Mo₂C/CNT catalyst. A long-term electrolysis experiment also demonstrated that Mo₂C/CNT is durable for the HER up to 24 h (see Fig. S9 in the ESI†). In contrast, the analogous Mo₂C/XC and the bulk Mo₂C catalysts (as well as the Mo electrode) show apparent degradation of the activity (see η_f in Table 2). These results demonstrate that the coupling effect between Mo₂C and CNT plays an important role for significant improvement of the durability in an acidic environment.

Conclusions

We have employed earth abundant and inexpensive components to develop a heterogeneous electrocatalytic hydrogen evolving system. The as-prepared Mo₂C/CNT displayed superior electrocatalytic performance for the hydrogen evolution reaction with small overpotential (63 mV for driving 1 mA cm^{-2} of current density) compared to the XC-72R carbon-supported Mo₂C, bulk Mo₂C and Mo metal electrodes. Near-edge XAS analysis has demonstrated that an increase in the $N_{\text{Mo-C}}/N_{\text{Mo-Mo}}$ ratio induces the transfer of negative charge from molybdenum to carbon. The EIS results clearly demonstrate that incorporation of Mo₂C onto a carbon support brings about a significant enhancement in the exchange current density, a remarkable reduction in charge-transfer resistance, and a change in the HER mechanism. The interplay between electronic and support effects is found to be responsible for this superior performance. First, a solid-state carburization process keeps the Mo₂C particles clean from char coverage and affords the growth of anchored Mo₂C nanoparticles free of aggregation on CNTs. The robust Mo₂C–CNT (covalent binding) structure provides highly

exposed reactive sites. Second, the carbide ligand effect modifies the d-electron configuration of the Mo₂C particles and imparts a moderate Mo–H binding energy. Third, Mo₂C/CNT exhibits faster kinetics for electron transfer than does the basal plane of XC-72R carbon, since electronic coupling to the underlying CNT substrate in a covalent conjugation affords rapid electron transport to the Mo₂C particles. In acidic media, the Mo₂C/CNT catalysts can be used with very little attenuation. Therefore, the present results suggest that this novel Mo₂C/CNT nanocomposite holds promise as a Pt-free high-performance HER catalyst.

Materials and methods

Synthesis of supported molybdenum carbides

Carbon nanotube- and Vulcan XC-72R carbon black-supported molybdenum carbides (Mo₂C/CNT and Mo₂C/XC, respectively) were prepared by carburization of carbon-supported ammonium molybdate ((NH₄)₆Mo₇O₂₄·4H₂O, Aldrich). A typical procedure for preparing the carbides is as follows: 197 mg of ammonium molybdate and 250 mg of Vulcan XC-72R carbon black were mixed in water to obtain a loading of 30 wt% total Mo metal. The slurry was dried at 130 °C. For carburization, the solid mixture was annealed in a tube furnace with a 100 ml min^{−1} Ar flow from ambient to 800 °C at a rate of 13 °C min^{−1} and then held at 800 °C for 2 h. Ar was kept purging through the reactor when the reactor was cooled to ambient temperature. Carbon nanotube (multi-wall carbon nanotubes, purity >95%, length of 1–2 μm, average diameter of 20 nm, American Elements)-supported molybdenum carbide was prepared by the same procedure as above. The pristine carbon nanotubes were pretreated with a 3 N HCl aqueous solution and then were washed with a copious of Milli-Q water to remove excess Cl[−].

Thermogravimetric/differential thermal analysis (TG/DTA)

Thermogravimetric measurements and differential thermal analysis were performed with a Perkin Elmer Diamond thermogravimetric/differential thermal analyzer. The sample was placed in an alumina sample holder. Measurements in pure argon with a flow rate of 100 ml min^{−1} were carried out over a temperature range of 50–800 °C at a heating rate of 20 °C min^{−1} and then held at 800 °C for 2 h.

Electron microscopy

High-resolution transmission electron microscopy (TEM) imaging was performed using a JEOL JEM3000F TEM equipped with a field emission gun and a Gatan imaging filter (GIF). The instrument was operated at 300 kV.

Powder X-ray diffraction spectroscopy

Measurements were taken with a Rigaku Miniflex II diffractometer using Cu K α radiation ($\lambda = 1.54056 \text{ \AA}$). The patterns were collected from 5 to 85° at a scanning rate of 2° min^{−1}, with a step size of 0.01°. The grain size of the Mo₂C particles was calculated using the Debye–Scherrer equation,

$$D_{hkl} = \frac{k_{hkl}\lambda}{\beta_{hkl} \cos(\theta)}$$

where λ is the wavelength of the X-rays ($\lambda = 1.54 \text{ \AA}$) and β_{hkl} (or FWHM) is the angular line width.

In situ time-resolved synchrotron XRD

The measurements were performed at the X7B beamline at NSLS to detail the intermediates and Mo_2C structures during carburization. The instrument parameters (Thompson Cox Hastings profile coefficients) were derived from the fit of a LaB_6 reference pattern. Approximately 5 mg of the carbon-supported ammonium molybdate were loaded in a 1 mm quartz reactor that was attached to a flow system. The sample was annealed at a heating rate of $2.5 \text{ }^\circ\text{C min}^{-1}$ from $25 \text{ }^\circ\text{C}$ to $400 \text{ }^\circ\text{C}$, then at $5 \text{ }^\circ\text{C min}^{-1}$ up to $800 \text{ }^\circ\text{C}$, and kept at $800 \text{ }^\circ\text{C}$ for 2 hours ($800 \text{ }^\circ\text{C}$ is for accelerating the carburization process). A small resistance heater was wrapped around the reactor capillary, and the temperature was monitored with a thin chromel alumel thermocouple placed inside the capillary near the sample. We maintained a 3.5 mL m^{-1} in He gas flow throughout the annealing process. The wavelength of X-ray used was 0.3184 \AA . XRD patterns were recorded on a Mar345 image plate detector during annealing; the recording time for a spectrum is 80 seconds. Details of the synchrotron XRD experiment were described earlier.^{43,44}

Synchrotron X-ray absorption spectroscopy

The X-ray absorption spectroscopy (XAS) measurements were undertaken at the National Synchrotron Light Source (NSLS), BNL at the X18B beamlines. The measurements were carried out at the Mo K edge ($20\,000 \text{ eV}$) at room temperature. The XAS data were acquired in both the transmission and fluorescence modes, although the data presented in this report were obtained in the former. The data acquired were processed and analyzed by Athena and Artemis software.⁴⁵

Electrochemical measurements

The electrodes for the electrochemical measurements were fabricated as follows. Catalyst ink was prepared by mixing carbon-supported Mo_2C catalyst powder with 50% isopropanol aqueous solution (1 mL for 100 mg of electrocatalyst). 20% Nafion dispersion (DuPont) was added (50 mg solid Nafion for 100 mg of catalyst) to the catalyst slurry. Catalyst coating on the gas diffusion layer (Toray TGP-H-060 30 wt% wet-proofing carbon paper) with 1 cm^2 active area was fabricated by brushing the catalyst ink on. The catalyst loading was $2 \text{ mg catalyst per cm}^2$. The electrode was then dried under vacuum at $60 \text{ }^\circ\text{C}$. The electrolytes for electrochemical measurements were prepared from Optima perchloric acid obtained from Fisher and Milli-Q UV-plus water (Millipore). Commercial Pt/C (10 wt%) from E-TEK and bulk Mo_2C powder (Alfa Aesar, 99.5%) were used as received. An Ag/AgCl/KCl (3 M) electrode was used with a double-junction chamber as a reference, and all potentials, E , are quoted with respect to a reversible hydrogen electrode (RHE). All electrochemical experiments are carried out at

ambient temperature ($25 \text{ }^\circ\text{C}$) in a 0.1 M HClO_4 solution. A control experiment was carried out in a $\text{pH} = 7$ phosphate buffer solution (see Fig. S10†). The driving current was low, possibly due to the low transport kinetics of hydroxide ions.

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